

# RML inc. Premier **POWDER** Coating

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## RML inc. Premier Powder Coating's Limited Warranty

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RML inc. shall warrant its factory-applied powder coatings for a period of one year. RML inc. warrants that the process of pretreatment and cure of all parts powder coated meets or exceeds the industry standards set forth by other powder manufacturers. RML inc. warrants against cracking, peeling, or excessive fading due to normal climatic exposure for a period of one year. Damage to the finish coating caused by mechanical abuse such as scratches, rough handling, installation, or vandalism is not covered by this warranty. Design and/or welding flaws, such as pin holes, overlapping steel placements, or non-sealed welds that allow moisture to build up and cause rust are not covered by this warranty.

This warranty shall apply to the repair or replacement of coatings (at RML inc.'s discretion) of the material involved and shall not include reimbursement of consequential expenses such as installation, removal, equipment, or transportation costs.

### **DISCLAIMER**

- Tubes or pipes that have end caps and do not have a weep hole have a high risk of vapors escaping during the curing process that will damage the powder finish in an oven. Without a weep hole for the gases to escape, RML inc. is not responsible for the damage an oven may produce.
- Handrails and fencing that are not welded solid allow moisture to build up in places that the powder coat cannot penetrate. RML inc. is not responsible for these areas that will rust after installation.
- Weldments and frames that have overlapping metals trap moisture and will rust if the overlapping metals are not seal welded. RML inc. is not responsible for the rust that will build up and spread from these areas.
- Sharp edges must be rounded to be able to hold an appropriate mil thickness of paint. Sharp edges that are not rounded will rust. RML inc. is not responsible for rust that occurs because of sharp edges.